

SPRUCE ACRYLIC ROOF

TECHNICAL DATA SHEET

Version 1 – 2017 MARCH

THIS ISSUE SUPERSEDES ALL PREVIOUS PUBLICATIONS

PRODUCT DESCRIPTION

A quality, 100% pure acrylic paint for roofs

PRODUCT USES

- **Spruce Acrylic Roof** is for application to suitably primed galvanised iron, fibre cement and cement roof tiles.
- Although a roof paint, it can also be applied to other areas such as side cladding, galvanised iron garage doors, gutters, downpipes and cement garden pots.

FEATURES AND BENEFITS

- Pure Acrylic – weather protection.
- Good adhesion to roofs.
- Durability against roof temperature fluctuations.
- UV and Weather resistant.
- Easy water clean-up.

PRODUCT INFORMATION

Appearance	Matt
Colour	A range of popular roof shades – Spruce Acrylic Roof cannot be tinted.
Binder Type	Pure Acrylic
Density at 23°C	Approx. 1.28
Solids Content	By weight: Approx. 45%. By volume: Approx. 31%
Packaged Viscosity	Viscosity at 23°C: Approx. 110 KU
Spreading Rate	Approx. 7-8m ² per liter on <u>non-porous</u> surfaces, depending on surface profile and application method. Approx. 4-5m ² per liter on <u>porous</u> surfaces, depending on surface profile and application method.
Recommended DFT per coat	Min. 40µm. Max. 45µm.
Recommended WFT per coat	Min. 130µm. Max. 145µm.
Flash Point	Non-flammable

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APPLICATION INFORMATION

Mixing	Stir until homogeneous with a flat paddle.
Application Surface Conditions	Surface Temperature between 10°C - 35°C. Relative Humidity between 10 % – 85 % OR 2°C above dew point minimum
Application Methods	Brush or roller or spray application For airless spray application, the suggested Airless Spray Tip is 0.017-21 at 150 – 200 Bar.
Thinner	Thinning not recommended, however a thinned coat to a maximum of 10% with water will act as a primer coat and will need to be followed up with 2 undiluted coats of Spruce Acrylic Roof .
Drying Time	Touch dry 1 hour.
Recoating Time	4 hours (Drying times will be extended during cold, wet or humid conditions.)
Cleaning of Equipment	After use, remove as much product as possible, and then clean immediately with water.
Substrates	Cement roof tiles galvanised iron and fibre cement. Other applications include side cladding, galvanised iron garage doors, gutters and downpipes.
Precautions:	Do not apply directly to galvanised iron surfaces. Not designed for application to flat roof surfaces. Not suitable for direct application to powdery or friable surfaces whether previously painted or not. Spruce Acrylic Roof is not recommended for application to Chromadek roof sheeting or Galvanised Iron roof sheeting with insulation board OR Clay, Slurry coated tiles and slate. Under no circumstances should Dulux Trade Corrocote 3 or another Manufacturer's Water Based Etch Primer be used as a primer for this product on galvanised iron roofs.
Coats Required	Apply two to three finishing coats to new and previously coated surfaces to achieve a closed film and solid colour. The quantity of paint required can be obtained by measuring the floor area of the house covered by the roof, including overhang. Additional allowance of \pm 30% must be made for the pitch of the roof, plus approx. 30% for the corrugated profile. Divide the total area by the spreading rate of the paint (see Product Information) to give an indication of the paint requirements per coat. Make allowance for thinning of the primer coat.

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SURFACE PREPARATION

Ensure that surfaces are sound and free from dust, oil, grease, dirt, and debris. Surfaces must be thoroughly dry - no more than 12% moisture content.

NEW SURFACES

Galvanised Iron (new, un-weathered)

- Heavy fabricator's pre-treatment oil, and other surface contaminants must be removed with **Dulux Galvanised Iron Cleaner**. A water-break free surface indicates thorough cleaning - running water should not form droplets. Prime with one full coat of **Dulux Galvanised Iron Primer**

Galvanised Iron (unpainted, weathered)

- Remove all loose rust and white scale by means of wire brushing, sanding, chipping, or mechanical scouring - down to bright metal. To remove dirt, salts and zinc corrosion (white rust) clean thoroughly with **Dulux Galvanised Iron Cleaner** achieving a water-break free surface.
- Areas showing red rust must be removed back to bright galvanised iron spot primed with **Dulux Galvanised Iron Primer** followed by one full coat of the same primer.

Galvanised Iron in aggressive/coastal conditions

- Remove all loose rust and scale by means of wire brushing, sanding, chipping, or mechanical scouring - down to bright metal. To remove dirt, salts and zinc corrosion (white rust) clean thoroughly with **Dulux Galvanised Iron Cleaner**.
- Apply two full coats of **Dulux Galvanised Iron Primer**.

Cement and Fibre Cement Roof Tiles (new)

- To remove dust, debris and chalky residue, wash the entire roof area using high-pressure washing, using a rotating nozzle at a pressure between 150 and 200 bar. Alternatively, scrub the entire roof area with a bristle brush, using water from a garden hose and allow drying.
- For sound cement roof tiles; prime with one coat **Spruce Acrylic Roof**, thinned up to 10% with water to aid absorption followed by 2 undiluted coats of **Spruce Acrylic Roof**.
- For very porous/slightly friable/chalky cement tiles and all fibre cement tiles; prime with **Dulux Bonding Liquid** and overcoat within 48 hours with 2 coats **Spruce Acrylic Roof**.

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SURFACE PREPARATION

NEW SURFACES

Cement and Fibre Cement Roof Tiles (weathered, unpainted)

- To remove dust, debris and chalky residue from cement roof tiles, wash the entire roof area using high-pressure washing, using a rotating nozzle at a pressure between 150 and 200 bar. Alternatively, scrub the entire roof area with a bristle brush, using water from a garden hose.
- Old, weathered fibre cement is porous and may encourage the growth of fungus. Scrub these areas with either of the following solutions: 25% chlorine solution and water or 25% sodium hypochlorite and water solution. Rinse off thoroughly, removing residues of the cleaning solution, and at the same time cleaning off dust and debris from the roof.
- For sound cement roof tiles; prime with one coat **Spruce Acrylic Roof**, thinned up to 10% with water to aid absorption followed by 2 undiluted coats of **Spruce Acrylic Roof**.
- For very porous/slightly friable/chalky cement tiles and all fibre cement tiles; prime with **Dulux Bonding Liquid** and overcoat within 48 hours with 2 coats **Spruce Acrylic Roof**.
- Waterproofing. Where required apply at least three coats **Dulux Rainshield** over the primer coat, recommended minimum waterproofing dry film thickness of 1000µm. Overcoat with 2 coats **Spruce Acrylic Roof**.

PREVIOUSLY PAINTED SURFACES

Galvanised Iron

- Perform adhesion tests on the existing coating to cross cut test ISO 2409-2013 standards. Remove loose roof paint back to a sound surface and/or bare galvanised iron. For Galvanised Iron in poor condition, strip completely.
- Remove all loose rust and scale by means of wire brushing, sanding, chipping, or mechanical scouring - down to bright metal. To remove dirt, salts and zinc corrosion (white rust) clean thoroughly with **Dulux Galvanised Iron Cleaner** achieving a water-break free surface.
- For sound surfaces scrub the area with **Dulux Pre-Paint Sugar Soap**/water solution. Clean with high pressure water jet to remove **Dulux Pre-Paint Sugar Soap** residue and other surface contaminants.
- Apply two full coats of **Dulux Galvanised Iron Primer** to all exposed galvanised iron.

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SURFACE PREPARATION

PREVIOUSLY PAINTED SURFACES

Cement and Fibre Cement Roof Tiles

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- To remove dust, debris and chalky residue and loose paint from cement roof tiles, wash the entire roof area using high-pressure washing, using a rotating nozzle at a pressure between 150 and 200 bar. Alternatively, scrub the entire roof area with a bristle brush, using water from a garden hose. Cement and Fibre Cement Roof Tiles in poor condition, strip completely.
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GUARANTEE

Dulux offers a 7-year product guarantee on **Spruce Acrylic Roof** (white and standard colours). **Spruce Acrylic Roof** when tinted is not guaranteed, as Dulux does not offer tint bases in the **Spruce Acrylic Roof** range. To register your guarantee, simply call the Dulux Technical Helpline within 30 days of purchase. Simply supply your contact details, the site details, purchase details, batch number and related products used. You will receive a Guarantee Reference Number that you should record and keep in a safe place, together with your purchase slip for future reference. For terms and conditions of the guarantee, please visit www.duluxguarantee.co.za or contact Dulux Technical Helpline 0860 330 111.

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HEALTH AND SAFETY INFORMATION

This product contains no added lead. Avoid contact with skin or eyes. Keep out of reach of children. If accidentally swallowed, seek medical advice immediately and show this container to the doctor. Dry sanding, flame cutting and/or welding of the dry paint film will give rise to dust and/or hazardous fumes.

If exposure cannot be avoided by the provision of local exhaust ventilation, suitable respiratory protective equipment should be used. Do not empty into drains or watercourses.

Ensure good ventilation during application and drying. It is recommended to use suitable protective clothing and equipment. To avoid the risk of spillage, always store and transport containers in a secure upright position. Refer to Material Safety Data Sheet for complete information.

ADDITIONAL INFORMATION

Packaging	5lt, 20Lt
Storage Conditions	Store under cool dry conditions away from direct sunlight, heat and extreme cold.
Disclaimers	Colour references are as accurate as modern printing will allow. Among others, the following factors may affect final colour appearance: product sheen and texture, colour and light reflections, application, surface texture and preparation. For best colour and sheen consistency, it is advisable to use containers of the same batch number, or to mix different batches together in a large container, or to finish in a corner before starting a new container.

TDS STANDARD DISCLAIMER

The recommendations contained herein are given in good faith and meant to guide the specifier or user in accordance with good painting practices. They are gained from our tests and experiences and are believed to be accurate and reliable. No warranty/guarantee is implied by the recommendations contained herein since the conditions of use; application method, substrate and cleanliness of the substrate are beyond Dulux control.

Important Note; Technology may change with time, necessitating changes to this Technical Data Sheet (TDS).

It is the responsibility of the user to ensure that the latest TDS is being used for reference. Dulux Technical Data Sheets are available on our website www.dulux.co.za or please contact: Dulux On-Line on 0860 330 111. Email ZA.Helpline@akzonobel.com

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